1. Turn OFF frame power.

2. Remove the screws securing the rear plate to the fan assembly and remove the plate.

3. Unplug the fan cable for the fan you are replacing.
   You may have to cut the cable ties to remove the fan.

4. Remove the screws securing the fan to the fan assembly and remove the fan.
5. Install the new fan using the screws you removed.
Make sure not to pinch the fan cable behind the fan when installing it.

6. Re-connect the fan cable and turn the frame power ON.
Ensure that the new fan is working properly before replacing the rear plate.

7. Install the rear plate using the screws you removed.